

# **OPERATOR'S MANUAL**

# **N-680 / N880**

**Manual Clamshell with Pressure Readout  
15"x15" & 16"x20" Heat Transfer Machines**

**EVO PRO**  
**AIR AUTOMATIC**



**N880**

**N680 photo coming soon**

**N680 photo coming soon**

*For Customer Service:  
Call 1-800-835-0606 or Visit [hixcorp.com](http://hixcorp.com)*

**HIX** CORPORATION



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BEFORE warranty repair you MUST get Prior Authorization



Intertek



# RECEIVING & SETUP

## SHIPPING OR RETURNS

**\*NOTE\*** Save all of your shipping/packing material. Do not risk costly shipping damage, ship only in original box.

1. Fasten machine to plywood shipping base with bolts provided.
2. Tie or tape handle securely to base.
3. Place in original box, and put side liner and top liner in place. Fold flaps and seal the box. (Additional bottom boards, box and liners may be obtained from your supplier for a normal cost.)

## UNPACKING

1. Remember to save all packing material - including box, liner and board. You may need these for shipping your machine or if a repair is necessary in the future.
2. When unboxing machine remove parts packaged from handle (rubber feet, air filter and fitting adapter) and install.

## INSPECTION

Inspect your machine for hidden shipping damage. Contact the delivery company immediately, should you find damage.

## INSTALLATION

1. Unpackage and install air filter and filter adapter on back of machine.
2. Remove plywood shipping base bolts (see A and B) and screw on rubber feet provided.

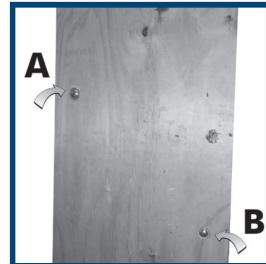
**CAUTION:** Handle must be tied to base before moving or shipping.

3. Carefully cut tape/wrap holding the machine closed.
4. Plug the machine into the correct grounded electrical outlet.

**WARNING:** When using an extension cord, use 12 or 14 ga.-3 conductor.

Maximum length, 25' (7.762 m).

5. Supply a clean (void of oils) and dry (void of water) air source of 100-125 P.S.I. (6.8-8.5 bar) to the 1/4" NPT air inlet located on the left side panel (as viewed from the front) of the machine. Requires 1-1/2 to 2 CFM. It is strongly recommended that an external air filter and water trap be installed at the machine's air inlet connection. Compressed air is dirty. It has 'stuff', primarily moisture, residues from oil and smoke and whatever else is in the air. Compressors or 'shop air' may have filtered air and/or an "AIR DRYER" after the compressor. IF your air is not filtered and dried, YOU MUST FILTER THE AIR and REMOVE THE WATER AND 'STUFF' FROM THE AIR, before putting it in most air operated machines, including our press. There are small valves and ports that can become blocked from moisture and residue in compressed air, causing your press to malfunction. An external air filter and water trap must be installed at the machine's air inlet connection, if your air is not filtered. Damage to the machine's internal air operated components can occur that will not be covered under warranty. Combination air filter/water traps are available at any major hardware store or may be purchased directly from HIX (part #71145). Supply airline to be 3/8" minimum I.D. up to 25' run from the compressor. Supply runs longer than 25' from the compressor requires a 1/2" I.D. airline.



# POWER

## TURNING THE POWER “ON”

- Once the machine is plugged into power, the display will show a “Red Icon” as shown below. To turn the power on to the machine, simply press the Red Icon.



- The display will then come on and look similar to what is shown below.

To turn the Power “OFF” to the machine, simply press the Green “Power” Icon in the upper right corner of the display and the machine will turn “OFF.”



To adjust the temperature or time settings, simply press the “UP” or “DOWN” arrows to change the values.

As the temperature is warming up from a cold start, the temperature digits will be RED when the heat platen temperature is more than 10 degrees away from desired setpoint temperature.

When the platen temperature is less than 10 degrees, but more than 5 degrees from the desired setpoint the temperature displayed will be YELLOW.

When the platen temperature displayed is within 5 degrees of the desired setpoint, the temperature digits will be GREEN.

When the actual platen temperature reaches the setpoint, the controller will BEEP.

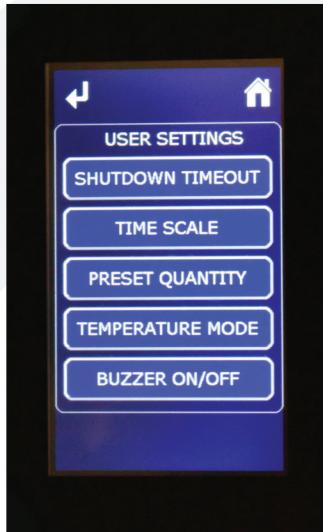
- A little “Red Dot” shown above in the lower left corner of the temperature display window represents the “Heat Light.” This indicator will be on when the controller is applying power to the heating element. It is normal for this indicator to flash on and off as heat is required.

# USER ADJUSTABLE SETTINGS

## USER ADJUSTABLE SETTINGS



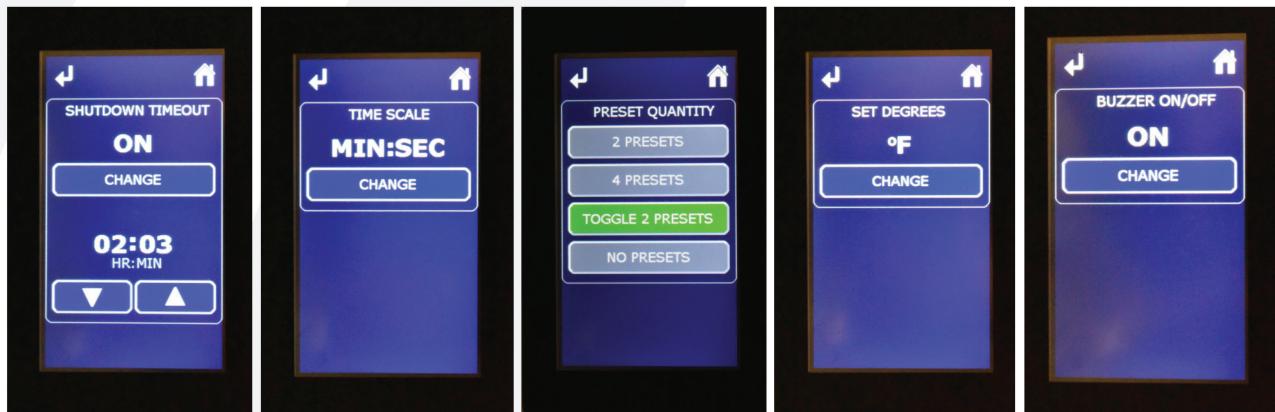
Pressing the “GEAR” Icon in the upper left corner of the Home Screen will switch the screen to the user settings menu, shown below.



Pressing the “Back Arrow” Icon in the upper left corner of the display will take you to the previous screen.

Pressing the “Home” Icon in the upper right corner of the display will take you to the “HOME” Screen.

Pressing any of the USER SETTINGS buttons will take you to one of the screens shown below where you can adjust the machine settings to your preferences.



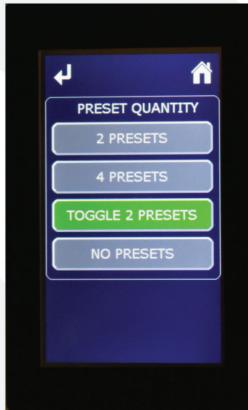
Once you have made the desired adjustments, press the “Back Arrow” or “Home” Icon.

Any changes in any of the settings or values you have made will be automatically stored as you leave that screen.

# MACHINE PRESETS

## PRESETS FOR TIME & TEMPERATURE SETTINGS

The controller has several Time and Temperature Preset options (No Presets, Two Presets, Four Presets, Toggle Two Presets) which are selectable in the “User Adjustable Settings” as outlined on the previous page.



## ON THE HOME SCREEN

If one of the buttons is “GREEN” then that button is the ACTIVE time and temperature preset on the controller. See below:

2 presets option



4 presets option



If you wish to make an adjustment to the time or temperature, simply press the UP/DOWN arrows next to the Time or Temperature values to change the number to the new setting desired.

**NOTE:** You will notice when you change either the Time or the Temperature away from the preset values, all the preset buttons will turn “Gray.”

To store the new Time or Temperature value(s) in a preset button location, simply press and HOLD on the desired preset button for 2 seconds. Once the new values are stored, the button will turn GREEN and the controller will BEEP to acknowledge the new values are stored.

To “recall” a preset, simply touch on the desired preset button and the Time and Temperature setting stored in that location will be recalled and displayed in the Time and Temperature values.

# PLATEN PRESSURE

## PRESSURE CONTROL KNOB

The air pressure control knob must be pulled out to allow for pressure adjustments then pushed in once final adjustments have been made. Set the air pressure by turning the regulator control knob and monitoring the air pressure gauge.



## PLATEN PRESSURE READOUT

Set the air pressure to 40 P.S.I. (pounds per square inch). Turn the control knob clockwise to increase the pressure and counterclockwise to reduce it. Refer to your transfers manufactures guide for pressure recommendations. Your machine is protected by a pressure release valve which is preset at the factory.

**NOTE:** Adjustments may be required from one garment to another and will vary to achieve the desired result.

**WARNING:** Excessive pressure can cause structural damage, voiding the machine warranty!

## PLATEN RELEASE SWITCH

The pressing cycle can be interrupted by pressing the platen release switch located under the lower platen on the right corner of the machine frame. When pressed, the air to the lifting mechanism will be released, the upper platen will open and the timer will reset.



# TRANSFER APPLICATION

The 120 volt models have a slower heat recovery (i.e. 18-20 seconds @ 375°F).

The 220 volt models are recommended for quicker cycle times (i.e. 10 seconds @ 375°F).

1. Set the temperature, time, & pressure to the desired settings as instructed. **Always** consult your specific transfer recommendations. Typical settings are; **Cold Peel**: 350°F (177°C), 15 seconds and **Hot Split**: 375°F (190°C), 10-12 seconds.
2. Align substrate on lower platen. Smooth wrinkle from garments.

**NOTE:** Wrinkles may be removed by bringing the heated platen in contact with the garment for a few seconds before the transfer is positioned.

3. Position the transfer in the desired location on the substrate.

**NOTE:** The transfer image should be “mirrored” before transferring except when transferring to substrates where the image shows through, i.e. glass tiles and cutting boards.

**TIP:** When transferring double sided or sublimation transfers to garments, always place a sheet of transfer paper or a PTFE sheet between the layers of the garments to avoid bleed through or reheating of the applied transfer.

**TIP:** When sublimating to tiles and/or cutting boards, first place a tile blanket or felt pad on lower platen, second the transfer, third the substrate and finally a PTFE blanket or transfer paper to protect the upper platen..

4. Swing the upper heat platen over the lower platen. A stop is installed for perfect alignment between the upper and lower platen.
5. Pull the handle down until the handle locks.
6. Continuously peel the paper off the transfer and garment.

**NOTE:** Do not fold the transfer back on itself. Successful transfer work depends on the correct balance of time, temperature and pressure. The type and thickness of the material and the kind of transfer being used will determine what settings are necessary.

For hot peel/split transfers, immediately peel the paper after the machine has opened. **DO NOT** allow the transfer to cool. For cold peel transfers, rub the transfer with an eraser or cloth and allow to cool for 5-10 seconds before removing the release paper.

# TROUBLESHOOTING

**NOTE:** Specific application instructions are enclosed with transfers.

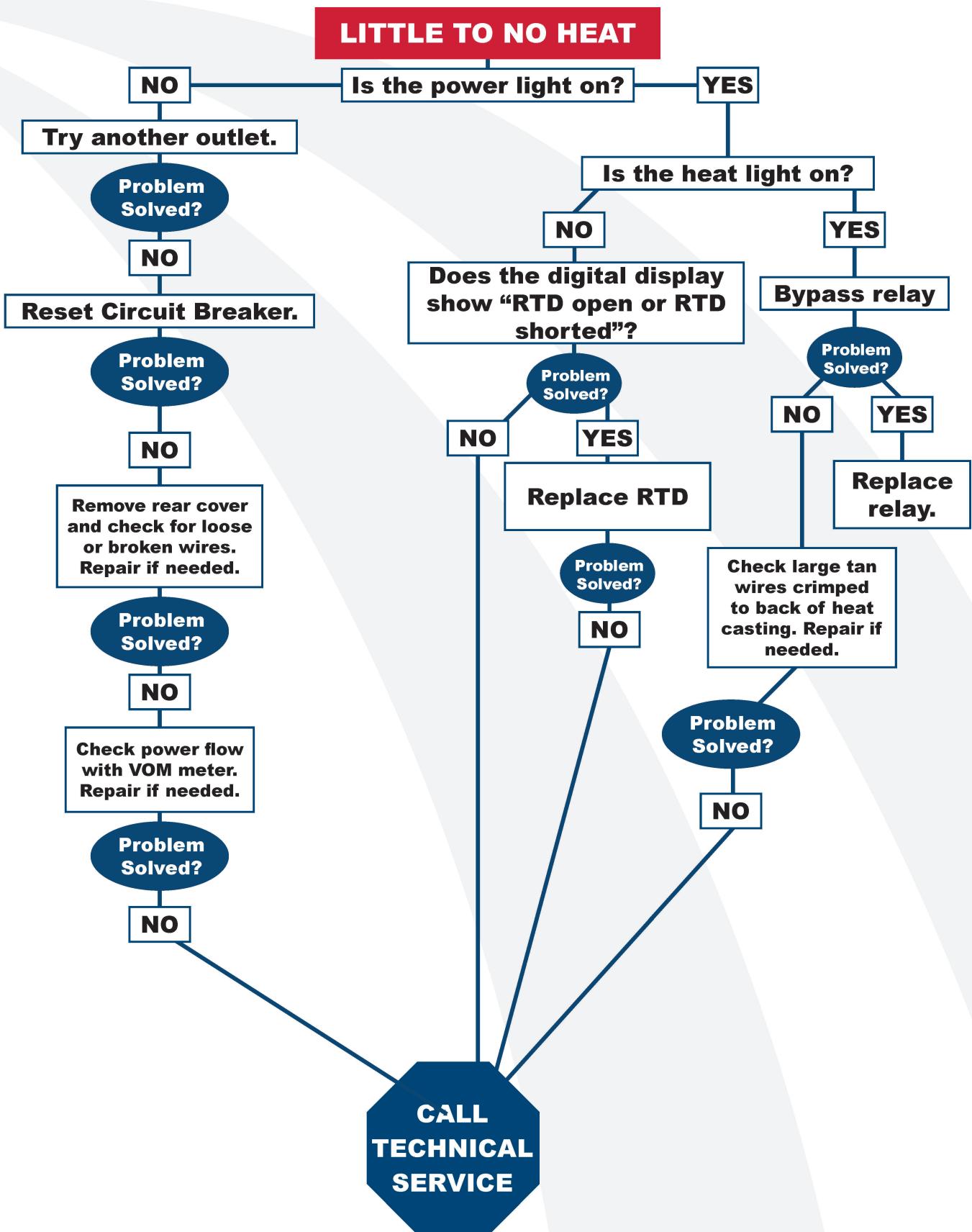
**When you fail to make a successful transfer you can wonder, “Is it the machine’s fault, or the transfer, wrong settings or what”?**

## FIRST, THE BASICS

1. Be sure to set the heat transfer machine to the transfer manufacturer’s recommended Temperature, Time and Pressure settings. If you don’t have these specifications, contact your transfer supplier for this information and any other special application instructions as many of the new “High Tech” transfers require significantly different settings and/or application techniques than those from years past.
2. When you start up your press for the first time each day, preheat the pad for a minute. If the press has sat for 3-5 minutes without use, be sure to “preheat” the pad for 10-15 seconds before loading the shirt or making the first transfer.
3. After the shirt is positioned and centered on the preheated pad, “pre-press” the shirt for 3 seconds to take the wrinkles out and more importantly, release any excess moisture out of the T-shirt fabric which can reduce the chance of a successful transfer.
4. With all of the above recommendations, try making a transfer.
5. If successful, great! You are on your way to making some serious money with your transfer machine!
6. If you have an area that isn’t transferring completely or as you would like it to, follow these steps to determine the problem.
  - Try increasing the pressure on the machine by 10-20%
  - Recheck your temperature required and the press readout. You may want to increase the temperature 10 degrees.
  - Try increasing the application time by 2-4 seconds
  - If after trying these things there is still a “specific” area (say over in one corner of the transfer) that isn’t coming out as you would like it to, then try the same type transfer on a scrap shirt but rotate the transfer 180 degrees (changing the failure location). If after doing this the problem area is in the same physical location on the machine, then you probably have a problem with the pad or possibly a warped platen if the machine has ever overheated severely. On the other hand if the transfer failed in the same area on the transfer (after changing the location of where the problem had previously been occurring), then you most likely have a problem with the transfer or its application settings (Temperature, Time or Pressure) and you should contact your transfer supplier to discuss the problem.

Following these basic guidelines can help you be more successful with each and every transfer!

# TROUBLESHOOTING



# TROUBLESHOOTING

## MACHINE OVERHEATS

Does heat light remain on constantly when overheating

NO

Problem Solved?

NO

CALL  
TECHNICAL  
SERVICE

## MACHINE WON'T STAY CLOSED

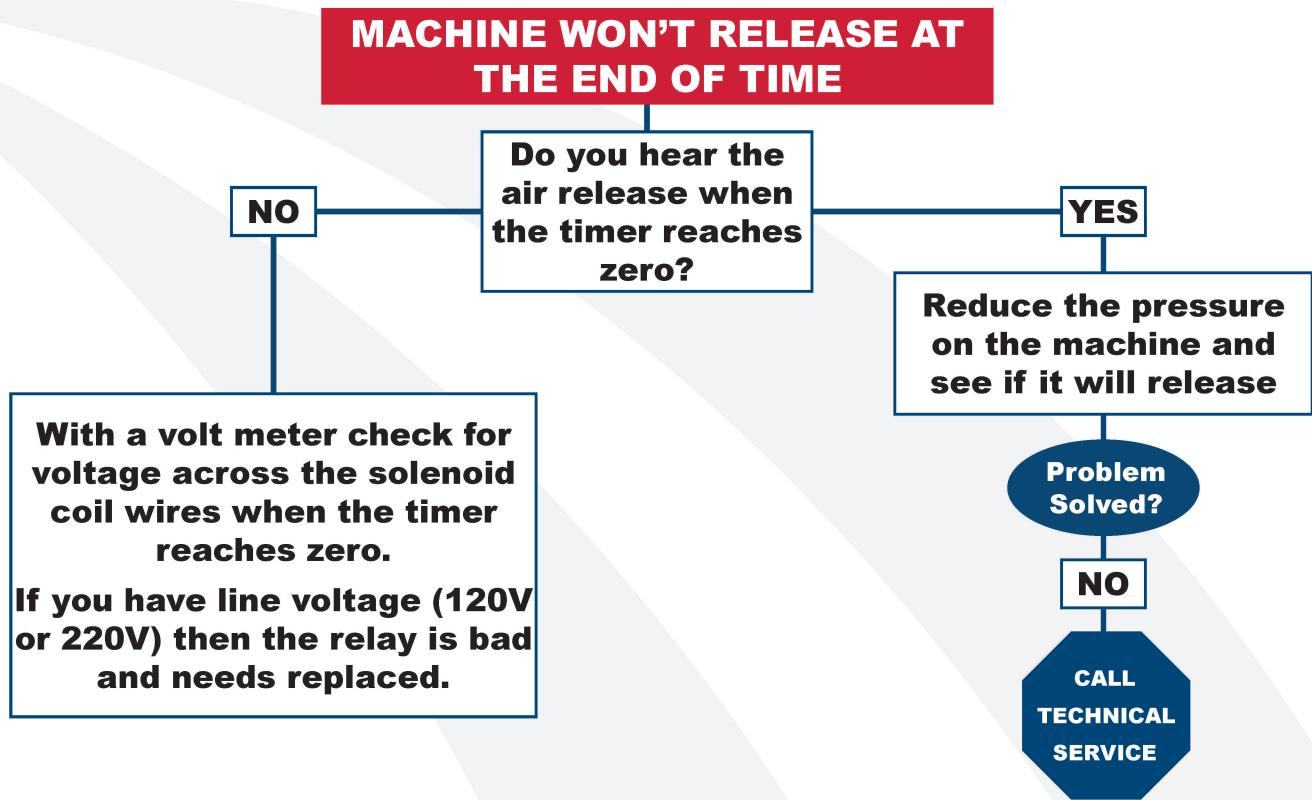
Adjust pressure

Problem Solved?

NO

CALL  
TECHNICAL  
SERVICE

# TROUBLESHOOTING



# REPAIRS

## **RELAY BYPASS:**

**WARNING:** Before making repairs, be sure ON/OFF switch is OFF and machine is unplugged!

1. Remove the back cover of the machine.

**WARNING:** To prevent possible electrical shock, unplug the machine before removing cover to service.

2. Remove wire #26 from terminal #2 on relay.
3. Loosen terminal #1 on relay and replace wire #26 along with wire #12 under terminal #1.
4. Tighten the connection.
5. Plug machine in and turn the power switch on.

**NOTE:** Replace the relay if the machine starts heating. This is a test only. Do not operate machine with relay bypassed.

# MAINTENANCE

## **LUBRICATION:**

Your press requires lubrication every 15,000 cycles or every 6 months.

Lubricate weekly in a heavy use production environment.

Use NSF/NLG12 rated food grade grease (such as Bel-Ray No-Tox #2 or equivalent).

A general purpose food grade machine oil spray is also acceptable such as CRC03055 lubricant (available from retailers such as Amazon).

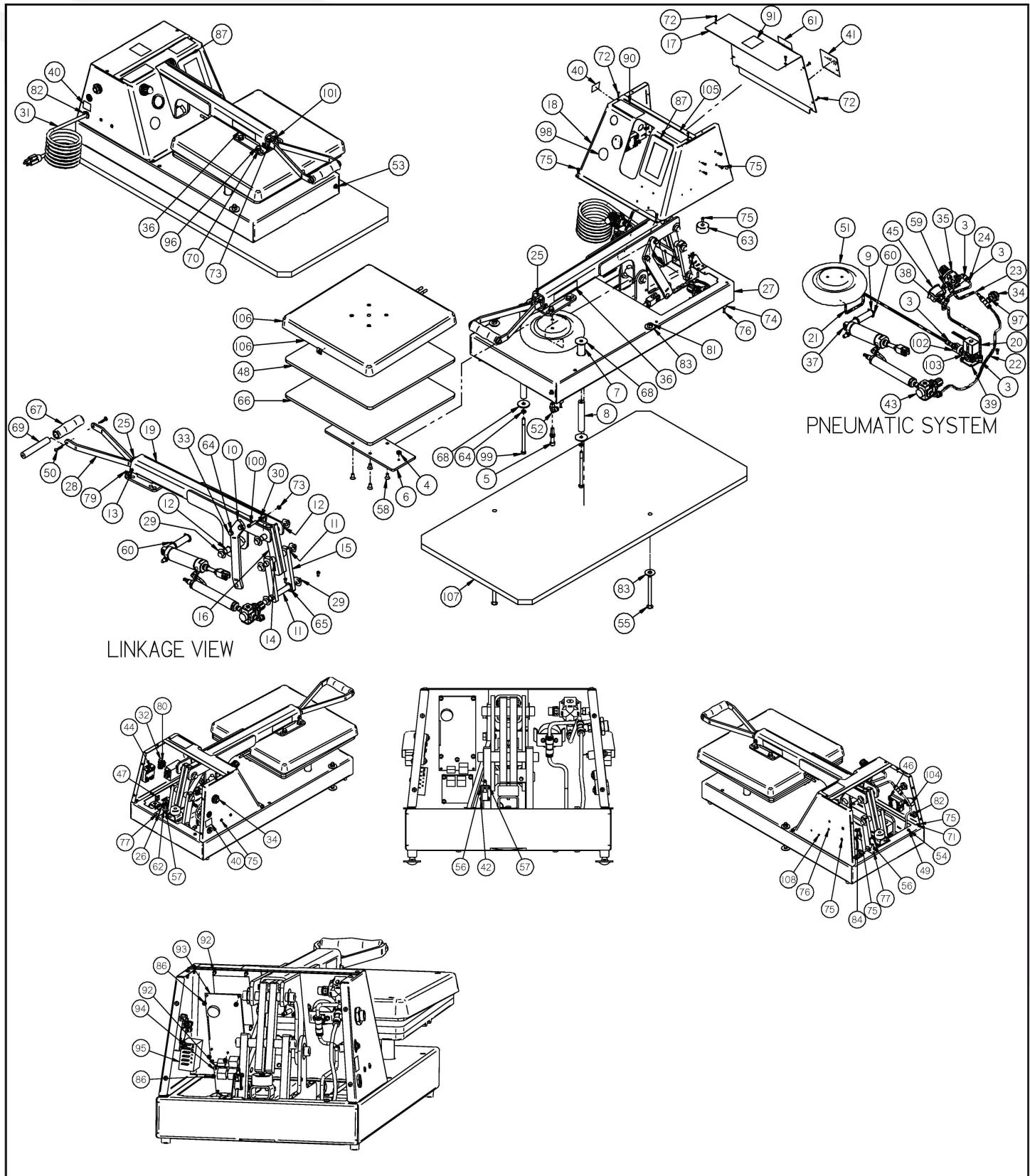
Lubricate all moving or hinged points.

## **CLEANING HEAT PLATEN:**

Clean the heat platen with steel wool, scrubbing aluminum sponge, or fine wire brush.

# REPLACEMENT PARTS LIST

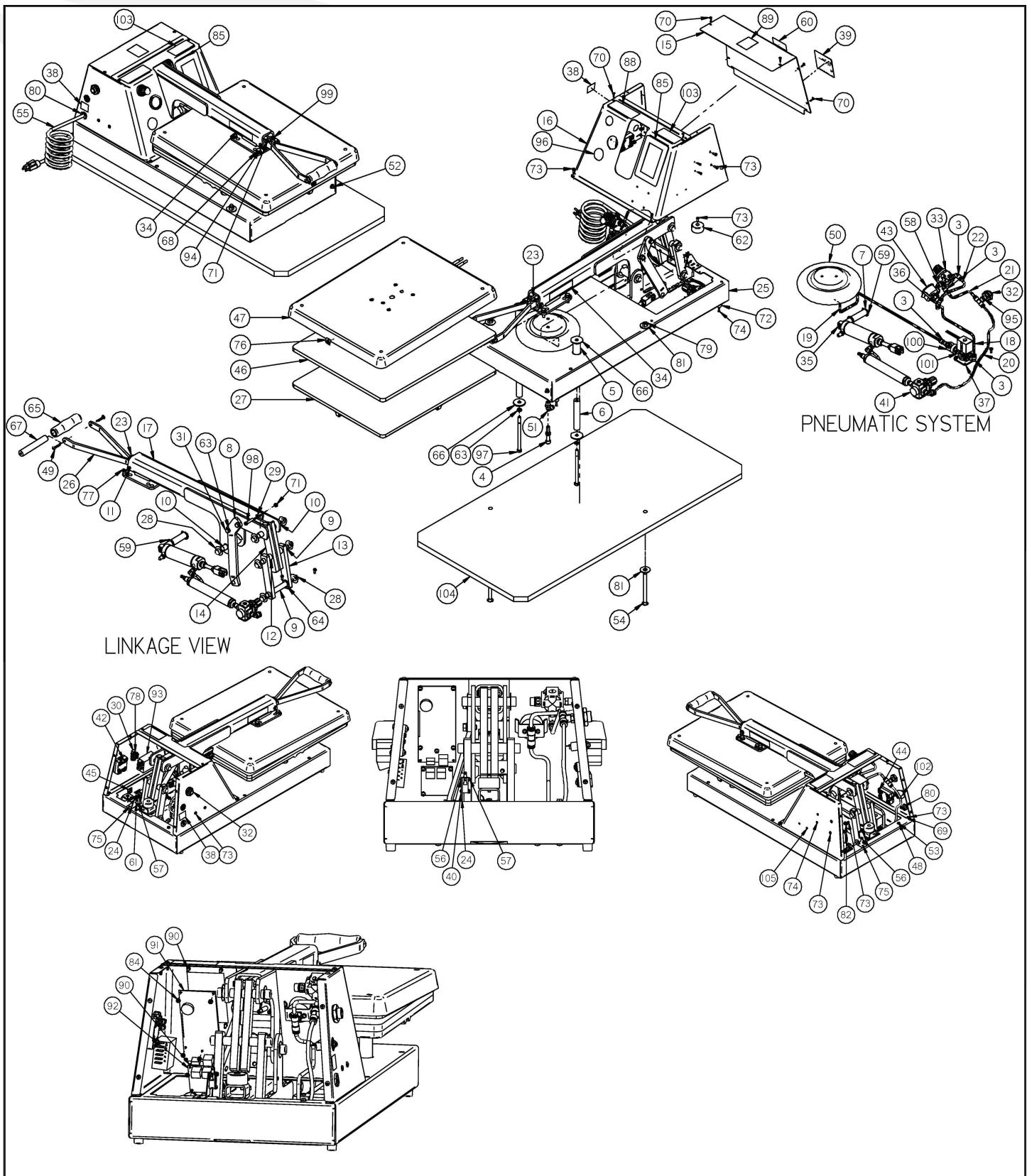
## (N-680 MODEL)



# REPLACEMENT PARTS LIST (N-680 MODEL)

| ITEM# | PART#   | TITLE                          | ITEM# | PART#   | TITLE                          |
|-------|---------|--------------------------------|-------|---------|--------------------------------|
| 1*    | 96577   | BOXHT 680/880 NEW              | 55    | 47464   | BOLT CAR 3/8-16x4.500 FTHD     |
| 2*    | 96258   | BOXHT 680/880 LINER            | 56    | 37125   | SCREW MCH 4-40x0.625 RPH       |
| 3     | 90522   | FTG IT EL MALE 1/4TX1/8NPT     | 57    | 36951   | NUT 4-40 NYLON INSERT ZPS      |
| 4     | 87619   | NUT 5/16-18 JAM                | 58    | 36846   | SCREW FHSKT 5/16-18x0.625      |
| 5     | 86702   | SCREW CPSKT 3/8-16x0.875       | 59    | 34274   | VALVE POP-OFF 90PSI 1/8 NPT    |
| 6     | 8405062 | M-680 PLATEN ADAPTER PLATE     | 60    | 34118   | RETAINING RING EXT 0.750 E     |
| 7     | 8405058 | M-680/880 LWR PLATEN STOP TUBE | 61    | 33605   | DECAL UNPLUG MACHINE           |
| 8     | 8405056 | M-680/880 PLATEN GUIDE BUSHING | 62    | 31823   | SWITCH MICRO SMALL SEMI-HOOK   |
| 9     | 8405051 | M-680/880 CYLINDER MOUNT STUD  | 63    | 31453   | FOOT RUBBER 3/4X1-1/2X1/4      |
| 10    | 8405050 | M-680/880 ARM SUPPORT LEVER    | 64    | 30910   | WASHER LOCK HEL SPR 5/16 ZP    |
| 11    | 8405018 | M-680/880 MIDDLE PIVOT PIN     | 65    | 29904   | WASHER SHIM .0478x0.625x1.000  |
| 12    | 8405016 | M-680/880 BACK PIVOT PIN       | 66    | 29899   | M-CASTING 15x15 LOWER F        |
| 13    | 8405015 | M-680/880 FRONT PIVOT PIN      | 67    | 26840   | HANDLE GRIP 3/4" FOAM BLK      |
| 14    | 8405014 | M-680/880 SPACER LINK          | 68    | 25720   | WASHER FLT .406x1.500x.120 ZPS |
| 15    | 8405006 | M-680/880 LINK LOWER           | 69    | 2507074 | M-GENERIC HTM HANDLE           |
| 16    | 8405005 | M-680/880 DBL LINK WELDMENT    | 70    | 24732   | WASHER FLT .344x0.688x.063 ZPS |
| 17    | 8404118 | M-ENC BACK PANEL 680/880 ANT   | 71    | 24074   | WASHER FLT .219x0.500x.047 ZPS |
| 18    | 8404117 | O-ENCLOSURE FRONT 680/880 ANT  | 72    | 21482   | SCREW TAP 8x0.500 PHPH         |
| 19    | 8402022 | M-680/880 MAIN ARM WELDMENT    | 73    | 19186   | NUT 10-24 NYLON INSERT ZPS     |
| 20    | 8401026 | P-TUBE 0.250ODX0.170IDX12.00   | 74    | 18406   | FOOT RUBBER 5/8"x1/2"          |
| 21    | 8401025 | P-TUBE 0.250ODX0.170IDX18.75   | 75    | 15339   | SCREW MCH 10-24x0.500 PHPH     |
| 22    | 8401024 | P-TUBE 0.250ODx0.167ID 17      | 76    | 15297   | SCREW MCH 6-32x0.500 PHPH      |
| 23    | 8401022 | P-TUBE 0.250ODx0.170ID 5.5     | 77    | 15081   | RIVET POP 1/8 .063-.125 STL    |
| 24    | 8401021 | P-TUBE 0.250ODx0.170ID 7       | 78*   | 14910   | DECAL HOT SURFACE SYMBOL       |
| 25    | 8400140 | P-680/880 HANDLE LINK W/ BUSH  | 79    | 14738   | NUT PUSH 5/16                  |
| 26    | 8400139 | M-BRKT LIMIT SWCH 680/880 ANT  | 80    | 14621   | NUT 6-32 ZPS                   |
| 27    | 8400133 | M-FRAME WLDMT 680/880 ANT      | 81    | 14571   | NUT 3/8-16 ZPS                 |
| 28    | 8400120 | M-680/880 HANDLE ASSY          | 82    | 13250   | CORD GRIP HEYCO 1857 RDD201    |
| 29    | 82368   | NUT PUSH 5/8 AU-VE-CO 14174    | 83    | 12229   | WASHER FLT .500x1.250x.078 ZPS |
| 30    | 79426   | WASHER LOCK HEL SPR 1/4 ZP     | 84    | 11551   | CABLE TIE MNT-150 7-31/32      |
| 31    | 74609   | CORDSET 120V 16/3 SJOW 5-15P   | 85*   | 11544   | CABLE TIE CT4S-M 3-3/4         |
| 32    | 72223   | TERM BD 601-2-KT37, 38,39      | 86    | 11349   | NUT 6-32 EXT TOOTH LOCK ZPS    |
| 33    | 71498   | BOLT 5/16-18x0.750 G8          | 87    | 11314   | DECAL ANTI-GLARE 4.3" ANT      |
| 34    | 71161   | FTG BULKHD 1/4NPT BRS          | 88*   | 11208   | MANUAL OWNERS 680/880 ANT      |
| 35    | 71153   | REGULATOR 1/8NPT R261          | 89*   | 11160   | WIRE KIT N-680 120V ANT        |
| 36    | 70732   | DECAL HIX LOGO 4"x1"           | 90    | 11027   | DECAL SILVER/RED EVO AIR AUTO  |
| 37    | 70726   | RETAINING RING EXT 0.375 E     | 91    | 10963   | DECAL QR CODE DXP ANT          |
| 38    | 70517   | FTG IT TEE BRCH 1/4TX1/8FPT    | 92    | 10914   | SPACER .140x.250X.125 NYLON    |
| 39    | 70515   | VALVE SOLENOID VX3130-120V     | 93    | 10911   | CONTROL DISPLAY BD 4.3" COLOR  |
| 40    | 70362   | DECAL CERTIFIED GREEN          | 94    | 10910   | CONTROL TEMP I/O BOARD ANT     |
| 41    | 70268   | DECAL HIX I.D. 3"x3" SILVER    | 95    | 10903   | POWER SUPPLY 5VDC 15W          |
| 42    | 70128   | WASHER FLT .125x0.313x.025 ZPS | 96    | 10769   | BOLT 5/16-18x1.000             |
| 43    | 70010   | O-680/880 D REGULATOR ASSEMBLY | 97    | 10707   | FTG 1T TEE BRCH 1/4Tx1/4 NPT   |
| 44    | 65897   | RELAY SS 50A3-32VDC INPUT      | 98    | 10664   | DECAL MADE IN THE USA ROUND    |
| 45    | 65300   | AIR GUAGE 0-100PSI 1-1/2       | 99    | 10603   | BOLT 5/16-18x5.000 G8          |
| 46    | 62731   | RELAY SS 25A 3-32VDC INPUT     | 100   | 10561   | BOLT SHOULDER 1/4x1-1/4x10-24  |
| 47    | 62448   | WIRE CABLE CLIP ADHESIVE BACK  | 101   | 10553   | BOLT SHOULDER 1/4x3/4x10-24    |
| 48    | 6010062 | M-PAD 15x15x3/8 MED BLK MOLDED | 102   | 10397   | VALVE QUICK EXHAUST            |
| 49    | 59886   | SCREW TAP 10-32x0.500 WHHX     | 103   | 10375   | FTG NPL 1/8NPTxCLS NY HEX      |
| 50    | 59816   | SCREW TAP 14x1.250 PHPH        | 104   | 10347   | CIRCUIT BKR 1-POLE PTR 15A ST  |
| 51    | 57045   | SPRING AIR 680/880             | 105   | 10128   | DECAL N-680 SILVER/RED         |
| 52    | 50682   | FTG 1T EL MALE 1/4Tx1/4NPT     | 106   | 0101031 | M-ASSY PLATEN 15X15 120V ANT   |
| 53    | 50547   | SWITCH PB BLK 1NC              | 107   | 0101011 | M-680/880 MOUNTING BOARD       |
| 54    | 50189   | WASHER LOCK INT TH #10 SS      | 108   | 10909   | SCREW MCH M3-0.5X3 PHP ZPS     |

# **REPLACEMENT PARTS LIST (N-880 MODEL)**



# REPLACEMENT PARTS LIST (N-880 MODEL)

| <b>ITEM#</b> | <b>PART#</b> | <b>TITLE</b>                   |
|--------------|--------------|--------------------------------|
| 1*           | 96577        | BOXHT 680/880 NEW              |
| 2*           | 96258        | BOXHT 680/880 LINER            |
| 3            | 90522        | FTG IT EL MALE 1/4TX1/8NPT     |
| 4            | 86702        | SCREW CPSKT 3/8-16x0.875       |
| 5            | 8405058      | M-680/880 LWR PLATEN STOP TUBE |
| 6            | 8405056      | M-680/880 PLATEN GUIDE BUSHING |
| 7            | 8405051      | M-680/880 CYLINDER MOUNT STUD  |
| 8            | 8405050      | M-680/880 ARM SUPPORT LEVER    |
| 9            | 8405018      | M-680/880 MIDDLE PIVOT PIN     |
| 10           | 8405016      | M-680/880 BACK PIVOT PIN       |
| 11           | 8405015      | M-680/880 FRONT PIVOT PIN      |
| 12           | 8405014      | M-680/880 SPACER LINK          |
| 13           | 8405006      | M-680/880 LINK LOWER           |
| 14           | 8405005      | M-680/880 DBL LINK WELDMENT    |
| 15           | 8404118      | M-ENC BACK PANEL 680/880 ANT   |
| 16           | 8404117      | O-ENCLOSURE FRONT 680/880 ANT  |
| 17           | 8402022      | M-680/880 MAIN ARM WELDMENT    |
| 18           | 8401026      | P-TUBE 0.250ODX0.170IDX12.00   |
| 19           | 8401025      | P-TUBE 0.250ODX0.170IDX18.75   |
| 20           | 8401024      | P-TUBE 0.250ODx0.167ID 17      |
| 21           | 8401022      | P-TUBE 0.250ODx0.170ID 5.5     |
| 22           | 8401021      | P-TUBE 0.250ODx0.170ID 7       |
| 23           | 8400140      | P-680/880 HANDLE LINK W/ BUSH  |
| 24           | 8400139      | M-BRKT LIMIT SWCH 680/880 ANT  |
| 25           | 8400133      | M-FRAME WLDMT 680/880 ANT      |
| 26           | 8400120      | M-680/880 HANDLE ASSY          |
| 27           | 82768        | M-CASTING 16x20 LOWER F        |
| 28           | 82368        | NUT PUSH 5/8 AU-VE-CO 14174    |
| 29           | 79426        | WASHER LOCK HEL SPR 1/4 ZP     |
| 30           | 72223        | TERM BD 601-2-KT37, 38,39      |
| 31           | 71498        | BOLT 5/16-18x0.750 G8          |
| 32           | 71161        | FTG BULKHD 1/4NPT BRS          |
| 33           | 71153        | REGULATOR 1/8NPT R261          |
| 34           | 70732        | DECAL HIX LOGO 4"x1"           |
| 35           | 70726        | RETAINING RING EXT 0.375 E     |
| 36           | 70517        | FTG IT TEE BRCH 1/4TX1/8FPT    |
| 37           | 70515        | VALVE SOLENOID VX3130-120V     |
| 38           | 70362        | DECAL CERTIFIED GREEN          |
| 39           | 70268        | DECAL HIX I.D. 3"x3" SILVER    |
| 40           | 70128        | WASHER FLT .125x0.313x.025 ZPS |
| 41           | 70010        | O-680/880 D REGULATOR ASSEMBLY |
| 42           | 65897        | RELAY SS 50A 3-32VDC INPUT     |
| 43           | 65300        | AIR GAUGE 0-100PSI 1-1/2       |
| 44           | 62731        | RELAY SS 25A 3-32VDC INPUT     |
| 45           | 62448        | WIRE CABLE CLIP ADHESIVE BACK  |
| 46           | 6010063      | M-PAD 16x20x1/2 MED BLK MOLDED |
| 47           | 6000104      | M-PLATEN ASSY 16X20 120V ANT   |
| 48           | 59886        | SCREW TAP 10-32x0.500 WHHX     |
| 49           | 59816        | SCREW TAP 14x1.250 PHPH        |
| 50           | 57045        | SPRING AIR 680/880             |
| 51           | 50682        | FTG 1T EL MALE 1/4Tx1/4NPT     |
| 52           | 50547        | SWITCH PB BLK 1NC              |
| 53           | 50189        | WASHER LOCK INT TH #10 SS      |
| 54           | 47464        | BOLT CAR 3/8-16x4.500 FTHD     |

| <b>ITEM#</b> | <b>PART#</b> | <b>TITLE</b>                   |
|--------------|--------------|--------------------------------|
| 55           | 39768        | CORDSET 120V 14/3 STOW 5-15P   |
| 56           | 37125        | SCREW MCH 4-40x0.625 RPH       |
| 57           | 36951        | NUT 4-40 NYLON INSERT ZPS      |
| 58           | 34274        | VALVE POP-OFF 90PSI 1/8 NPT    |
| 59           | 34118        | RETAINING RING EXT 0.750 E     |
| 60           | 33605        | DECAL UNPLUG MACHINE           |
| 61           | 31823        | SWITCH MICRO SMALL SEMI-HOOK   |
| 62           | 31453        | FOOT RUBBER 3/4X1-1/2X1/4      |
| 63           | 30910        | WASHER LOCK HEL SPR 5/16 ZP    |
| 64           | 29904        | WASHER SHIM .0478x0.625x1.000  |
| 65           | 26840        | HANDLE GRIP 3/4" FOAM BLK      |
| 66           | 25720        | WASHER FLT .406x1.500x.120 ZPS |
| 67           | 2507074      | M-GENERIC HTM HANDLE           |
| 68           | 24732        | WASHER FLT .344x0.688x.063 ZPS |
| 69           | 24074        | WASHER FLT .219x0.500x.047 ZPS |
| 70           | 21482        | SCREW TAP 8x0.500 PHPH         |
| 71           | 19186        | NUT 10-24 NYLON INSERT ZPS     |
| 72           | 18406        | FOOT RUBBER 5/8"x1/2"          |
| 73           | 15339        | SCREW MCH 10-24x0.500 PHPH     |
| 74           | 15297        | SCREW MCH 6-32x0.500 PHPH      |
| 75           | 15081        | RIVET POP 1/8 .063-.125 STL    |
| 76           | 14910        | DECAL HOT SURFACE SYMBOL       |
| 77           | 14738        | NUT PUSH 5/16                  |
| 78           | 14621        | NUT 6-32 ZPS                   |
| 79           | 14571        | NUT 3/8-16 ZPS                 |
| 80           | 13250        | CORD GRIP HEYCO 1857 RDD201    |
| 81           | 12229        | WASHER FLT .500x1.250x.078 ZPS |
| 82           | 11551        | CABLE TIE MNT-150 7-31/32      |
| 83*          | 11544        | CABLE TIE CT4S-M 3-3/4         |
| 84           | 11349        | NUT 6-32 EXT TOOTH LOCK ZPS    |
| 85           | 11314        | DECAL ANTI-GLARE 4.3" ANT      |
| 86*          | 11208        | MANUAL OWNERS 680/880 ANT      |
| 87*          | 11156        | WIRE KIT N-880 120V ANT        |
| 88           | 11027        | DECAL SILVER/RED EVO AIR AUTO  |
| 89           | 10963        | DECAL QR CODE DXP ANT          |
| 90           | 10914        | SPACER .140x.250X.125 NYLON    |
| 91           | 10911        | CONTROL DISPLAY BD 4.3" COLOR  |
| 92           | 10910        | CONTROL TEMP I/O BOARD ANT     |
| 93           | 10903        | POWER SUPPLY 5VDC 15W          |
| 94           | 10769        | BOLT 5/16-18x1.000             |
| 95           | 10707        | FTG 1T TEE BRCH 1/4Tx1/4 NPT   |
| 96           | 10664        | DECAL MADE IN THE USA ROUND    |
| 97           | 10603        | BOLT 5/16-18x5.000 G8          |
| 98           | 10561        | BOLT SHOULDER 1/4x1-1/4x10-24  |
| 99           | 10553        | BOLT SHOULDER 1/4x3/4x10-24    |
| 100          | 10397        | VALVE QUICK EXHAUST            |
| 101          | 10375        | FTG NPL 1/8NPTxCLS NY HEX      |
| 102          | 10347        | CIRCUIT BKR 1-POLE PTR 15A ST  |
| 103          | 10130        | DECAL N-880 SILVER/RED         |
| 104          | 0101011      | M-680/880 MOUNTING BOARD       |
| 105          | 10909        | SCREW MCH M3-0.5X3 PHP ZPS     |

# WARRANTY

**BEFORE warranty repair you MUST get Prior Authorization: Call 1-800-835-0606 Warranty will be voided otherwise.**

**(Effective 9/1/2021)**

HIX® Corporation (HIX) will automatically register the equipment on the date it was shipped to you or your distributor. If the equipment was not purchased directly from HIX, but through a distributor, please keep a copy of their sales invoice showing the serial number and date it was sold/shipped to you with this warranty. In this case, we will use the distributor's invoice date as the beginning warranty date. STAPLE A COPY OF YOUR PROOF OF PURCHASE TO THIS WARRANTY and keep in a safe place to provide verification of your warranty should a problem occur. Thank you.

Please fill in the following information and attach a copy of your receipt for your records.

**Date Purchased:** \_\_\_\_\_ **From:** \_\_\_\_\_

**Model #:** \_\_\_\_\_ **Serial #:** \_\_\_\_\_

This warranty applies to Graphics equipment manufactured by the HIX® Corporation (HIX), Pittsburg, Kansas, U.S.A. HIX warrants to the original purchaser, its Heat Transfer Machines, Ovens and Dryers, Printers, Spoteaters and Exposure Units, against defects in workmanship and material, except for wear and tear for a period of "One Year" from the date of purchase. HIX warrants Accessories for a period of 90 days from the date of purchase. doughXpress® products are covered under separate warranty.

In the event of a defect, HIX, at its option, will repair, replace or substitute the defective item at no cost during this warranty period subject to the limitations of insurance and shipping costs stated below (excludes labor).

In the case of heat transfer presses (except the Hobby Lite® and Large Format presses), HIX warrants the heat casting for the "Life" of the machine for the original purchaser. If a part becomes obsolete at the time for repair, and/or cannot be reasonably substituted for, HIX will credit, at half the then current list price or last recorded price, only that part toward a new machine or any product HIX offers. This credit offer shall be the sole responsibility of the HIX in the event of an obsolete part.

This warranty does not cover belts, rail tape, pads, mug wraps, canvas, rubber blankets, bulbs, glass. Warranty does not cover damages due to accident, misuse/abuse, alterations or damage due to neglect, shipping or lack of proper lubrication or maintenance. HIX shall not be responsible for repairs or alterations made by any person without the prior written authorization by HIX. This warranty is the sole and exclusive warranty of HIX and no person, agent, distributor, or dealer of HIX is authorized to change, amend or modify the terms set forth herein, in whole or in part.

In the case of a problem with the equipment identified herein, HIX should be contacted during regular business hours to discuss the problem and verify an existing warranty. HIX personnel will assist the customer to correct any problems which can be corrected through operation or maintenance instructions, simple mechanical adjustments, or replacement of parts. In the event the problem cannot be corrected by phone, and upon the issuance of a return authorization by HIX, the equipment shall be returned to HIX or an authorized service representative. All insurance, packaging and shipment/freight costs are solely the responsibility of the customer, and not that of HIX, and HIX shall not be responsible for improper packaging, handling or damage in transit. Contact HIX customer service for complete return authorization information. Correct shipping boxes are available from HIX.

This expressed warranty is given in lieu of any and all other warranties, whether expressed or implied, including but not limited to those of merchantability and fitness for a particular purpose, and constitutes the only warranty made by HIX.

In no event shall HIX's liability for breach of warranty extend beyond the obligation to repair or replace the nonconforming goods. HIX shall not be liable for any other damages, either incidental or consequential, or the action as brought in contract, negligence or otherwise.

This warranty gives you specific legal rights and you may also have other rights which vary from state to state.



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