

CUTTER SETTINGS

HTV	Juliet	Cricut Explore Air	Cricut Maker	Silhouette 4	Brother Scan N Cut DX	Roland GX-GS-24	Graphtec
EasyWeed®	Blade: Juliet 45° Gram Force: 5-10 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Vinyl +	Blade: AutoBlade, Fine-Point Setting: Heat Transfer (Non-Cricut)	Blade: AutoBlade, 3 Material: Heat Transfer Smooth Force: 6 Speed: 8	Blade: Autoblade Cut Speed: 5 Half Cut: Auto	Blade: 45° Gram Force: 80-90 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 8-9 Tool: CB09U+0 Speed: 30 cm/s
EasyWeed® Electric	Blade: Juliet 45° Force: 5-10 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Vinyl +	Blade: AutoBlade, Fine-Point Setting: Heat Transfer (Non-Cricut)	Blade: AutoBlade, 3 Material: Heat Transfer Smooth Force: 6 Speed: 8	Blade: Autoblade Cut Speed: 5 Half Cut: Auto	Blade: 45° Gram Force: 80-90 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 8-9 Tool: CB09U+0 Speed: 30 cm/s
EasyWeed® Extra	Blade: Juliet 45° Force: 5-10 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Vinyl +	Blade: AutoBlade, Fine-Point Setting: Heat Transfer (Non-Cricut)	Blade: AutoBlade, 3 Material: Heat Transfer Smooth Force: 6 Speed: 8	Blade: Autoblade Cut Speed: 5 Half Cut: Auto	Blade: 45° Gram Force: 80-90 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 8-9 Tool: CB09U+0 Speed: 30 cm/s
EasyWeed® Glow	Blade: Juliet 45° Force: 5-10 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Vinyl +	Blade: AutoBlade, Fine-Point Setting: Heat Transfer (Non-Cricut)	Blade: AutoBlade, 3 Material: Heat Transfer Smooth Force: 6 Speed: 8	Blade: Autoblade Cut Speed: 5 Half Cut: Auto	Blade: 45° Gram Force: 80-90 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 8-9 Tool: CB09U+0 Speed: 30 cm/s
EasyWeed® Stretch	Blade: Juliet 45° Force: 5-10 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Vinyl +	Blade: AutoBlade, Fine-Point Setting: Heat Transfer (Non-Cricut)	Blade: AutoBlade, 3 Material: Heat Transfer Smooth Force: 6 Speed: 8	Blade: Autoblade Cut Speed: 1-2 Half Cut: Auto	Blade: 45° Gram Force: 80-90 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 9-10 Tool: CB09U+0 Speed: 30 cm/s
EasyWeed® Sub Block	Blade: Juliet 45° Force: 5-10 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Vinyl +	Blade: AutoBlade, Fine-Point Setting: Heat Transfer (Non-Cricut)	Blade: AutoBlade, 3 Material: Heat Transfer Smooth Force: 6 Speed: 8	Blade: Autoblade Cut Speed: 5 Half Cut: Auto	Blade: 45° Gram Force: 80-90 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 8-9 Tool: CB09U+0 Speed: 30 cm/s
EasyWeed® Adhesive	Blade: Juliet 45° Force: 22-27 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Vinyl +	Blade: AutoBlade, Fine-Point Setting: Heat Transfer (Non-Cricut)	Blade: AutoBlade, 3 Material: Heat Transfer Smooth Force: 5-6 Speed: 8	Blade: Autoblade Cut Speed: 5 Half Cut: Auto	Blade: 45° Gram Force: 70-90 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 7-9 Tool: CB09U+0 Speed: 30 cm/s
EasyReflective®	Blade: Juliet 45° Gram Force: 5-10 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Iron-on+	Blade: AutoBlade, Fine-Point Setting: Heat Transfer (Non-Cricut)	Blade: AutoBlade, 3 Material: Heat Transfer Smooth Force: 6 Speed: 8	Blade: Autoblade Cut Speed: 5 Half Cut: Auto	Blade: 45° Gram Force: 80-90 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 8-9 Tool: CB09U+0 Speed: 30 cm/s
BlackBoard®	Blade: Juliet 45° Force: 15-20 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Vinyl +	Blade: AutoBlade, Fine-Point Setting: Heat Transfer (Non-Cricut)	Blade: AutoBlade, 3 Material: Heat Transfer Smooth Force: 6 Speed: 8	Blade: Autoblade Cut Speed: 5 Half Cut: Auto	Blade: 45° Gram Force: 80-90 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 8-9 Tool: CB09U+0 Speed: 30 cm/s
Brick® 600	Blade: Juliet 45° Gram Force: 12-20 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Light Cardstock +	Blade: AutoBlade, Fine-Point Setting: Cardstock	Blade: AutoBlade, 7 Material: Heat Transfer Smooth Force: 20 Speed: 4	Blade: Standard, 7 Cut Speed: 1 Cut Pressure: 2	Blade: 60° * Gram Force: 150-190 Offset: .250 Speed: 30 cm/s	Blade: 60° * Gram Force: 11-12 Tool: CB09U+0 Speed: 25 cm/s

*Extend the blade out so that a significant amount of blade is exposed. (45° blade is NOT recommended for use with this material.)



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Glitter	Blade: Juliet 45° Force: 30-35 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Iron On +	Blade: AutoBlade, Fine-Point Setting: Glitter Iron On	Blade: AutoBlade, 4 Material: Heat Transfer Glitter Force: 11 Speed: 8	Blade: 3 Cut Speed: 5 Half Cut: 5	Blade: 45° Gram Force: 180-190 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 17-18 Tool: CB09U+0 Speed: 30 cm/s
Holographic	Blade: Juliet 45° Gram Force: 25-32 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Light Cardstock	Blade: AutoBlade, Fine-Point Setting: Light Cardstock	Blade: AutoBlade, 3 Material: Heat Transfer Smooth Force: 14 Speed: 8	Blade: 3 Cut Speed: 5 Cut Pressure: 5	Blade: 45° Gram Force: 150-190 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 17 Tool: CB09U+0 Speed: 30 cm/s
Metal	Blade: Juliet 45° Force: 5-10 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Vinyl +	Blade: AutoBlade, Fine-Point Setting: Heat Transfer (Non-Cricut)	Blade: AutoBlade, 3 Material: Heat Transfer Smooth Force: 6 Speed: 8	Blade: Autoblade Cut Speed: 5 Half Cut: Auto	Blade: 45° Gram Force: 80-90 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 9-10 Tool: CB09U+0 Speed: 30 cm/s
Sparkle™	Blade Juliet 45° Gram Force: 10-15 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Vinyl +	Blade: AutoBlade, Fine-Point Setting: Heat Transfer (Non-Cricut)	Blade: AutoBlade, 3 Material: Heat Transfer Smooth Force: 6 Speed: 8	Blade: Autoblade Cut Speed: 5 Half Cut: Auto	Blade: 45° Gram Force: 80-90 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 9-10 Tool: CB09U+0 Speed: 30 cm/s
StripFlock® Pro	Blade: Juliet 45° Force: 20-25 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Iron On	Blade: AutoBlade, Fine-Point Setting: Heat Transfer (Non-Cricut)	Blade: AutoBlade, 3-4 Material: Heat Transfer Flocked Force: 6 Speed: 5	Blade: Autoblade Cut Speed: 5 Half Cut: 4	Blade: 45° Gram Force: 80-120 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 10 Tool: CB09U+0 Speed: 30 cm/s
Twinkle™	Blade: Juliet 45° Gram Force: 33-37 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Iron On	Blade: AutoBlade, Fine-Point Setting: Glitter Ion On	Blade: AutoBlade, 4 Material: Heat Transfer Glitter Force: 11 Speed: 8	Blade: Autoblade Cut Speed: 5 Half Cut: 4	Blade: 45° Gram Force: 130-160 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 13 Tool: CB09U+0 Speed: 30 cm/s
EasyPatterns®	Blade: Juliet 45° Gram Force: 5-10 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Iron On	Blade: AutoBlade, Fine-Point Setting: Heat Transfer (Non-Cricut)	Blade: AutoBlade, 3 Material: Heat Transfer Smooth Force: 6 Speed: 8	Blade: Autoblade Cut Speed: 5 Half Cut: Auto	Blade: 45° Gram Force: 80-90 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 8-9 Tool: CB09U+0 Speed: 30 cm/s
Aurora	Blade: Juliet 45° Force: 30-35 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Light Cardstock	Blade: AutoBlade, Standard Setting: Light Cardstock	Blade: AutoBlade, 3 Material: Heat Transfer Smooth Force: 14 Speed: 8	Blade: Autoblade Cut Speed: 5 Half Cut: Auto	Blade: 45° Gram Force: 130-140 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 8-9 Tool: CB09U+0 Speed: 30 cm/s
Easy™ Puff	Blade: Juliet 45° Force: 5-10 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Vinyl +/Iron-On	Blade: AutoBlade, Fine-Point Setting: Heat Transfer (Non-Cricut)	Blade: AutoBlade, 3 Material: Heat Transfer Smooth Force: 6 Speed: 8	Blade: Autoblade Cut Speed: 5 Half Cut: Auto	Blade: 45° Gram Force: 90-100 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 8-9 Tool: CB09U+0 Speed: 30 cm/s
EasyColor™ DTV™	Blade: Juliet 45° Gram Force: 5-10 Offset: 0.250 Speed: 10	Blade: AutoBlade, Standard Setting: Vinyl +	Blade: AutoBlade, Fine-Point Setting: Heat Transfer (Non-Cricut)	Blade: AutoBlade, 3 Material: Heat Transfer Smooth Force: 6 Speed: 8	Blade: Autoblade Cut Speed: 5 Half Cut: Auto	Blade: 45° Gram Force: 80-90 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 8-9 Tool: CB09U+0 Speed: 30 cm/s

Please note:

The specifications listed are suggested starting points that may need to be adjusted according to blade, cutting strip, and cutting mat wear.

* Craft cutters were evaluated using cutter-specific standard grip cutting mats

